

oxidation of cyclohexanone to adipic acid lab report

oxidation of cyclohexanone to adipic acid lab report is a detailed examination of the chemical process that converts cyclohexanone into adipic acid through oxidation. This article provides an in-depth look at the experimental procedure, reaction mechanisms, and the analytical methods used to verify the product. Understanding the oxidation of cyclohexanone to adipic acid is essential due to adipic acid's industrial importance, especially in the production of nylon and other polymers. The report covers safety considerations, reagent selection, and the step-by-step laboratory process, ensuring clarity for both students and professionals conducting similar experiments. Additionally, this discussion includes the theoretical background and practical challenges encountered during the oxidation reaction. A comprehensive review of results and potential sources of error further enhances the learning experience. The following sections outline the critical aspects of the oxidation of cyclohexanone to adipic acid lab report.

- Introduction to the Oxidation Process
- Chemical Reaction and Mechanism
- Materials and Methods
- Experimental Procedure
- Results and Analysis
- Safety and Environmental Considerations

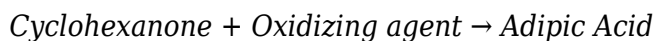
Introduction to the Oxidation Process

The oxidation of cyclohexanone to adipic acid is a widely studied chemical transformation in organic chemistry laboratories. This process involves the conversion of a cyclic ketone, cyclohexanone, into a dicarboxylic acid, adipic acid, through an oxidative reaction. Adipic acid is a critical industrial chemical primarily used in the manufacture of nylon-6,6, polyurethane, and plasticizers. The laboratory synthesis mimics industrial methods but on a smaller scale, providing insight into reaction conditions and catalyst roles. This section introduces the fundamental concepts and significance of the oxidation reaction, setting the stage for understanding the detailed experimental work.

Chemical Reaction and Mechanism

Chemical Equation

The overall chemical reaction for the oxidation of cyclohexanone to adipic acid can be represented as follows:



Typically, strong oxidizing agents such as nitric acid or potassium permanganate are used to facilitate this transformation. The reaction involves the cleavage of the cyclohexanone ring and the formation of two carboxylic acid groups.

Reaction Mechanism

The oxidation mechanism proceeds through several intermediate steps. Initially, the oxidizing agent attacks the carbonyl group of cyclohexanone, leading to ring cleavage. Subsequent oxidation steps convert the intermediates into adipic acid. Radical and ionic pathways may be involved depending on the oxidant and reaction conditions. Understanding the mechanism allows for optimization of reaction parameters and improvement of yield.

Common Oxidizing Agents

- Nitric acid (HNO₃)
- Potassium permanganate (KMnO₄)
- Chromic acid (H₂CrO₄)
- Ozone (O₃) in ozonolysis

The choice of oxidizing agent influences the reaction rate, selectivity, and environmental impact of the process.

Materials and Methods

Reagents and Chemicals

Accurate measurement and purity of reagents are crucial for successful oxidation. Commonly used materials include:

- Cyclohexanone (substrate)
- Nitric acid or alternative oxidizing agent
- Distilled water

- Ice bath for temperature control
- Neutralizing agents such as sodium bicarbonate

Apparatus and Equipment

The experiment requires standard laboratory glassware and equipment, including:

- Round-bottom flask
- Reflux condenser
- Magnetic stirrer
- Thermometer
- Filtration setup (Büchner funnel and vacuum source)
- Analytical balance

Preparation and Handling

Proper preparation involves setting up the apparatus for reflux and ensuring all reagents are measured precisely. Handling strong oxidizers demands caution, including the use of gloves and eye protection. Maintaining controlled temperature and stirring minimizes side reactions and promotes efficient oxidation.

Experimental Procedure

Step-by-Step Synthesis

The oxidation of cyclohexanone to adipic acid follows a systematic procedure that typically includes:

1. Adding a measured amount of cyclohexanone to the round-bottom flask.
2. Slowly introducing the oxidizing agent under stirring to control the exothermic reaction.
3. Refluxing the mixture for a specified time, usually several hours, to ensure complete oxidation.
4. Cooling the reaction mixture in an ice bath to precipitate adipic acid.
5. Filtering the solid product and washing it to remove impurities.

6. Drying the adipic acid for further analysis.

Monitoring the Reaction

Throughout the reaction, temperature and time are carefully monitored. Periodic sampling and testing, such as thin-layer chromatography (TLC) or pH measurement, can help assess reaction progress. Control of reaction parameters is critical to maximizing the yield and purity of adipic acid.

Results and Analysis

Yield Determination

The yield of adipic acid is calculated by comparing the mass of the isolated product to the theoretical maximum based on the starting cyclohexanone. Typical yields vary but generally range from 50% to 80%, depending on reaction conditions and purification efficiency.

Product Characterization

Confirming the identity and purity of adipic acid involves several analytical techniques:

- **Melting Point Determination:** Adipic acid has a characteristic melting point around 152°C.
- **Infrared Spectroscopy (IR):** Identifies functional groups such as carboxylic acid peaks.
- **Nuclear Magnetic Resonance (NMR):** Provides structural confirmation.
- **Titration:** Determines the acid content quantitatively.

Sources of Error

Common sources of error in this oxidation experiment include incomplete oxidation, loss of product during filtration, and contamination. Additionally, side reactions may produce by-products that affect yield and purity. Careful attention to procedure and conditions minimizes these issues.

Safety and Environmental Considerations

Handling Hazardous Chemicals

Oxidizing agents such as nitric acid and potassium permanganate are corrosive and potentially

hazardous. Proper personal protective equipment (PPE) including gloves, goggles, and lab coats must be worn. Work should be conducted in a well-ventilated fume hood to avoid inhalation of harmful vapors.

Waste Disposal

The reaction generates chemical waste that must be disposed of according to institutional and environmental regulations. Neutralization of acidic waste and careful segregation of heavy metal residues are essential to prevent environmental contamination.

Environmental Impact

Adipic acid production on an industrial scale generates nitrous oxide, a potent greenhouse gas. Laboratory-scale oxidation minimizes this impact but awareness of environmental effects is important. Exploration of greener oxidizing agents and catalytic processes aims to reduce the ecological footprint of adipic acid synthesis.

Frequently Asked Questions

What is the purpose of oxidizing cyclohexanone to adipic acid in a lab experiment?

The purpose is to demonstrate the oxidation reaction of cyclohexanone to produce adipic acid, which is an important industrial chemical used mainly in the production of nylon-6,6. This experiment helps understand oxidation mechanisms and the use of oxidizing agents.

Which oxidizing agent is commonly used for the oxidation of cyclohexanone to adipic acid?

Potassium permanganate (KMnO_4) or nitric acid (HNO_3) are commonly used oxidizing agents for converting cyclohexanone to adipic acid in laboratory settings.

What are the key observations to note during the oxidation of cyclohexanone to adipic acid?

Key observations include the color change of the reaction mixture, the formation of precipitates, temperature changes, and the eventual isolation of adipic acid as a solid product after acidification and recrystallization.

How is the purity of adipic acid confirmed after the oxidation reaction?

Purity can be confirmed by melting point determination, infrared spectroscopy (IR) to identify

functional groups, and sometimes by thin-layer chromatography (TLC) to check for residual starting materials or byproducts.

What safety precautions should be taken during the oxidation of cyclohexanone to adipic acid?

Safety precautions include wearing gloves and goggles, working in a well-ventilated area or fume hood, handling strong oxidizers and acids carefully, and proper disposal of chemical waste according to lab protocols.

Why is adipic acid an important industrial chemical?

Adipic acid is primarily used as a precursor in the production of nylon-6,6, a widely used synthetic polymer. It is also used in plasticizers, lubricants, and as a food additive.

What is the balanced chemical equation for the oxidation of cyclohexanone to adipic acid?

The simplified balanced equation is: $\text{C}_6\text{H}_{10}\text{O}$ (cyclohexanone) + 3 $\text{O}_2 \rightarrow \text{C}_6\text{H}_{10}\text{O}_4$ (adipic acid), though the actual laboratory reaction involves specific oxidizing agents and conditions.

How can the yield of adipic acid be improved in the oxidation reaction?

Yield can be improved by optimizing reaction conditions such as temperature, reaction time, concentration of oxidizing agent, and ensuring thorough mixing. Proper purification techniques also help maximize isolated product.

What are common side products formed during the oxidation of cyclohexanone to adipic acid?

Common side products include glutaric acid, succinic acid, and smaller dicarboxylic acids formed due to overoxidation or side reactions, depending on reaction conditions and oxidizing agents used.

Additional Resources

1. Principles of Organic Synthesis

This book provides a comprehensive overview of various organic synthesis techniques, including oxidation reactions. It covers the mechanistic pathways and practical considerations for converting cyclic ketones like cyclohexanone into valuable dicarboxylic acids such as adipic acid. The text is ideal for students and researchers looking to understand laboratory procedures and underlying chemistry.

2. Advanced Organic Chemistry: Reactions, Mechanisms, and Structure

A detailed resource on organic reaction mechanisms, this book explains the oxidation processes of ketones and related compounds. It includes case studies and examples relevant to the oxidation of

cyclohexanone to adipic acid, highlighting reagent selection and reaction conditions. The book is essential for mastering the theoretical and practical aspects of oxidation in organic chemistry.

3. *Organic Chemistry Laboratory Techniques: A Microscale Approach*

Focusing on laboratory methods, this book emphasizes microscale synthesis and green chemistry principles. It provides step-by-step procedures for oxidation reactions, including the conversion of cyclohexanone to adipic acid. The text is useful for students conducting lab reports and experiments involving oxidation.

4. *Green Oxidation in Organic Synthesis*

This book explores environmentally friendly oxidation methods and catalysts used in organic synthesis. It covers sustainable approaches to oxidizing cyclohexanone to adipic acid, minimizing waste and hazardous reagents. Researchers interested in green chemistry applications will find valuable insights and experimental protocols.

5. *Oxidation in Organic Chemistry*

A comprehensive guide to oxidation reactions, this book discusses various oxidizing agents and their applications. It includes detailed explanations of the oxidation of cyclic ketones and related substrates to dicarboxylic acids. The book serves as an excellent reference for understanding the chemistry and practical aspects of oxidation in the lab.

6. *Synthetic Methods in Organic Chemistry*

This book covers a broad range of synthetic transformations, with specific chapters dedicated to oxidation reactions. It discusses the laboratory synthesis of adipic acid from cyclohexanone, including reagent choices, reaction conditions, and purification techniques. The text is suitable for students preparing detailed lab reports and synthetic protocols.

7. *Laboratory Techniques in Organic Chemistry*

Designed as a practical manual, this book outlines standard and advanced lab techniques for organic synthesis. It includes oxidation procedures relevant to cyclohexanone and provides troubleshooting tips for common experimental challenges. The book is helpful for students documenting oxidation experiments in their lab reports.

8. *Industrial Organic Chemicals: Production and Applications*

This resource explains the industrial production processes of key organic chemicals like adipic acid. It details the oxidation of cyclohexanone on a commercial scale, comparing laboratory and industrial methods. The book offers valuable context for understanding the significance of oxidation reactions beyond the bench scale.

9. *Experimental Organic Chemistry: A Miniscale and Microscale Approach*

Focusing on experimental techniques, this book provides concise procedures for oxidation reactions, including converting cyclohexanone to adipic acid. It stresses safety, efficiency, and proper documentation for lab reports. The text is ideal for undergraduate and graduate students conducting oxidation experiments.

Oxidation Of Cyclohexanone To Adipic Acid Lab Report

Oxidation of Cyclohexanone to Adipic Acid Lab Report: Mastering the Chemistry and Report Writing

Are you struggling to write a compelling and accurate lab report on the oxidation of cyclohexanone to adipic acid? Do you find yourself overwhelmed by the complex chemical processes involved, unsure how to present your data effectively, or worried about meeting the stringent requirements of your academic institution? This comprehensive guide will transform your frustration into confidence. Finally, you can master this crucial organic chemistry experiment and produce a high-quality lab report that impresses your professor.

This ebook, "The Complete Guide to the Oxidation of Cyclohexanone to Adipic Acid Lab Report," by Dr. Emily Carter, Ph.D., will equip you with the tools and knowledge you need to succeed.

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The Complete Guide to the Oxidation of Cyclohexanone to Adipic Acid Lab Report

Chapter 1: Introduction to the Oxidation of Cyclohexanone to Adipic Acid

The oxidation of cyclohexanone to adipic acid is a classic organic chemistry experiment that demonstrates several key concepts, including oxidation reactions, the use of strong oxidizing agents, and the importance of careful reaction control. Adipic acid, a valuable industrial chemical used in the production of nylon, is synthesized through this reaction. Understanding the nuances of this process is crucial for any aspiring chemist. This chapter will lay the groundwork for understanding the reaction mechanism and its significance.

1.1 Reaction Mechanism and Stoichiometry

The conversion of cyclohexanone to adipic acid involves a two-step oxidation process. Initially, cyclohexanone, a cyclic ketone, is oxidized to form a diacid. Common oxidizing agents used in this reaction include nitric acid (HNO_3), which is often the choice for this laboratory setting due to its relative accessibility and effectiveness, and other strong oxidants such as chromic acid (H_2CrO_4) or potassium permanganate (KMnO_4).

The reaction mechanism involves the initial attack of the oxidant on the carbonyl group of cyclohexanone, followed by several steps of protonation and deprotonation, ultimately leading to ring opening and the formation of adipic acid. The stoichiometry is relatively straightforward, with one mole of cyclohexanone generally requiring a significant excess of the oxidizing agent to achieve complete conversion. The specific molar ratio often depends on the chosen oxidizing agent and the reaction conditions.

1.2 Importance of Adipic Acid

Adipic acid is a crucial industrial chemical primarily used as a precursor in the production of nylon-6,6. Its importance lies in its contribution to the creation of strong, durable, and versatile polymers with numerous applications in textiles, packaging, and engineering. Understanding its synthesis therefore contributes to a broader understanding of industrial chemistry and polymer science.

Chapter 2: Experimental Procedure and Techniques

This chapter provides a detailed, step-by-step guide to performing the oxidation of cyclohexanone to adipic acid. The choice of nitric acid as the oxidizing agent is discussed in detail. This section is also where we discuss critical techniques crucial for successful experimentation, including safe handling procedures and potential challenges.

2.1 Materials and Reagents

A list of all required materials and reagents will be provided here including quantities, safety data sheets (SDS) references, and proper storage procedures. This section will emphasize safety precautions related to handling strong oxidizing agents and corrosive chemicals, including the appropriate use of personal protective equipment (PPE) such as gloves, goggles, and lab coats.

2.2 Apparatus Setup and Reaction Conditions

This section will focus on the practical aspects of setting up the reaction, emphasizing controlled

conditions to maximize yield and purity. Details on reflux apparatus, heating mantles, stirring techniques, and temperature control will be explained. Optimization strategies to achieve high conversion rates will also be covered.

2.3 Monitoring Reaction Progress

Effective monitoring of the reaction is crucial for optimal product yield. This section includes detailed guidance on techniques such as TLC (thin-layer chromatography) or other analytical methods to track the progress of the reaction and determine when the reaction is complete. Interpreting the results of these monitoring techniques will also be explained.

Chapter 3: Data Analysis and Interpretation

This chapter focuses on the processing and interpretation of the experimental data obtained during the oxidation process. This involves calculating yield, analyzing purity, and addressing any inconsistencies or anomalies in the results.

3.1 Yield Calculation

Accurate yield calculation is paramount in evaluating the efficiency of the reaction. This section will describe the detailed calculations necessary to determine the percentage yield of adipic acid obtained, including considerations for potential losses during purification.

3.2 Purity Determination

The purity of the synthesized adipic acid must be assessed to ensure its quality. Techniques like melting point determination, titration, or spectral analysis (IR, NMR) can be used to verify the purity of the product. This section will detail the procedures and interpretations for each of these techniques.

3.3 Data Representation

The collected data needs to be presented clearly and concisely in the final report. This section will guide on the effective use of tables, graphs, and charts to represent data in a visually appealing and easily understandable format.

Chapter 4: Results and Discussion: Understanding Your Findings

This section is critical for demonstrating a strong understanding of the experiment's outcomes and for presenting a convincing argument based on the evidence.

4.1 Interpretation of Results

This section explains how to interpret the data, including yield, purity, and any unexpected observations, in relation to the expected outcome. It will also cover how to explain any discrepancies between experimental and theoretical values.

4.2 Discussion of Reaction Mechanism and Kinetics

Here, the collected data will be used to support and discuss the underlying reaction mechanism. The discussion will cover potential rate-limiting steps and factors influencing the reaction kinetics.

4.3 Comparison with Literature Values

A comparison of obtained results with those reported in relevant scientific literature will demonstrate the accuracy and reliability of the experiment. This section will explain how to use literature values for comparison and to identify potential sources of error.

Chapter 5: Error Analysis and Troubleshooting

This chapter provides practical guidance on identifying and addressing potential sources of error during the experiment, as well as troubleshooting common issues.

5.1 Sources of Error

Common sources of errors, such as inaccurate measurements, incomplete reactions, or impurities in

reagents, are examined in this section. This includes a discussion of both systematic and random errors.

5.2 Troubleshooting

This section will address the most common problems encountered during the experiment, such as low yields, impure products, or unexpected side reactions, and provide practical solutions for overcoming these challenges.

Chapter 6: Writing a Professional Lab Report: Structure and Style

This chapter provides a comprehensive guide to writing a clear, concise, and professional lab report that adheres to standard academic conventions.

6.1 Report Structure

A detailed outline of the standard structure of a scientific lab report, including abstract, introduction, materials and methods, results, discussion, and conclusion, will be discussed. Emphasis will be placed on the correct format and content of each section.

6.2 Scientific Writing Style

This section provides guidelines for writing in a clear, concise, and objective style that is appropriate for a scientific report, including proper use of terminology, grammar, and punctuation.

Chapter 7: Safety Precautions and Waste Disposal

This chapter emphasizes the importance of laboratory safety and the proper handling and disposal of chemicals used in the experiment.

7.1 Safety Procedures

Detailed safety precautions for handling nitric acid, cyclohexanone, and other hazardous chemicals will be given, including the use of PPE and emergency procedures.

7.2 Waste Disposal

Safe and environmentally responsible disposal methods for the chemical waste generated during the experiment will be detailed according to local regulations and best practices.

Chapter 8: Advanced Applications and Further Reading

This chapter provides an overview of the broader applications of the oxidation of cyclohexanone and suggests further reading for those interested in delving deeper into this topic.

8.1 Industrial Applications

This section delves into the industrial relevance of the adipic acid synthesis, exploring its widespread use in nylon production and other industrial processes.

8.2 Further Research Topics

This section suggests avenues for further research related to optimizing reaction conditions, exploring alternative oxidizing agents, and investigating the impact of reaction parameters on yield and purity.

Chapter 9: Conclusion and Next Steps

This chapter summarizes the key findings of the experiment and outlines potential future investigations.

FAQs

1. What is the best oxidizing agent for this reaction? Nitric acid is commonly used in lab settings due to its effectiveness and accessibility, though others exist.
2. How can I improve the yield of adipic acid? Optimizing reaction temperature, time, and the molar ratio of reactants can enhance yield.
3. How do I determine the purity of my adipic acid product? Melting point determination, titration, and spectral analysis (IR, NMR) are effective methods.
4. What safety precautions should I take? Always wear appropriate PPE and follow safe handling procedures for hazardous chemicals.
5. How should I dispose of the chemical waste? Follow local regulations and best practices for responsible disposal of chemical waste.
6. What are the common sources of error in this experiment? Inaccurate measurements, incomplete reactions, and impure reagents can all contribute to errors.
7. How do I write a professional lab report? Follow a standard structure, use clear and concise language, and properly cite all sources.
8. What are the industrial applications of adipic acid? It's primarily used in the production of nylon-6,6.
9. Where can I find more information on this topic? Numerous academic journals and textbooks offer further information.

Related Articles:

1. Mechanism of Oxidation Reactions: A deep dive into the various mechanisms involved in organic oxidation reactions.
2. Applications of Adipic Acid in Polymer Chemistry: Exploring the diverse applications of adipic acid in polymer synthesis.
3. Safety Guidelines for Handling Strong Oxidizing Agents: Comprehensive safety procedures for handling strong oxidizing agents like nitric acid.
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6. Green Chemistry Approaches to Adipic Acid Synthesis: Exploring environmentally friendly approaches to adipic acid synthesis.
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9. Error Analysis and Uncertainty in Chemical Experiments: A comprehensive guide to understanding and reporting errors in chemical experiments.

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humankind with the protection of the environment and the earth's ability to provide for those needs is now better recognised. Chemistry and chemical technology play an important role in this, though not on their own. Interdisciplinarity and multidisciplinary are, therefore, critically important concepts. This book, the first of its kind, provides an interdisciplinary introduction to sustainability issues in the context of chemistry and chemical technology. The prime objective of this book is to equip young chemists (and others) to better appreciate, defend and promote the role that chemistry and its practitioners play in moving towards a society better able to control, manage and ameliorate its impact on the ecosphere. To do this, it is necessary to set the ideas, concepts, achievements and challenges of chemistry and its application in the context of its environmental impact, past, present and future, and the changes needed to bring about a more sustainable yet equitable world. Covering aspects assumed, barely addressed or neglected in previous publications - it puts Green Chemistry in a much wider (historic, scientific, technological, intellectual and societal) context and addresses complexities and challenges associated with attitudes to science and technology, media treatment of scientific and technological controversies and difficulties in reconciling environmental protection and global development. While the book stresses the central importance of rigour in the collection and treatment of evidence and reason in decision-making, to ensure that it meets the needs of a wide community of students, it is broad in scope, rather than deep. It is, therefore, appropriate to a wide audience including practising scientists and technologists.

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oxidation products; kinetics of cyclohexane oxidation in a glass reactor; rate of oxygen absorption and accumulation of reaction products; ideal displacement reactor; and determination of diffusion factor. The publication is a dependable reference for readers interested in the oxidation of cyclohexane.

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as essential references for students or practicing engineers working on design projects. - New discussion of conceptual plant design, flowsheet development and revamp design - Significantly increased coverage of capital cost estimation, process costing and economics - New chapters on equipment selection, reactor design and solids handling processes - New sections on fermentation, adsorption, membrane separations, ion exchange and chromatography - Increased coverage of batch processing, food, pharmaceutical and biological processes - All equipment chapters in Part II revised and updated with current information - Updated throughout for latest US codes and standards, including API, ASME and ISA design codes and ANSI standards - Additional worked examples and homework problems - The most complete and up to date coverage of equipment selection - 108 realistic commercial design projects from diverse industries - A rigorous pedagogy assists learning, with detailed worked examples, end of chapter exercises, plus supporting data and Excel spreadsheet calculations plus over 150 Patent References, for downloading from the companion website - Extensive instructor resources: 1170 lecture slides plus fully worked solutions manual available to adopting instructors

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versatility and uniqueness of electrolysis procedures in organic synthesis, as well as the latest advances in methodology, including basic concepts for the design of electrolysis conditions and apparatus. The International Symposium on Electroorganic Synthesis met in Kurashiki, Japan, in September 1997 for lectures on all aspects of current research in the field. This volume comprising the papers from the symposium consists of two parts. Part I, Electrooxidation, includes papers on alcohols and phenols, olefins and aromatics, halogenation, polymers, and electrodes, among others. Included in Part II, Electroreduction, are papers on carbonyl compounds, halogen-containing compounds, reaction with EG bases, and metal complexes. The novel trends presented here will be of special interest to researchers and graduate students in electroorganic chemistry and are a valuable resource for all organic chemists.

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A. Sheldon, Isabella Arends, Ulf Hanefeld, 2007-06-27 This first book to focus on catalytic processes from the viewpoint of green chemistry presents every important aspect: · Numerous catalytic reductions and oxidations methods · Solid-acid and solid-base catalysis · C-C bond formation reactions · Biocatalysis · Asymmetric catalysis · Novel reaction media like e.g. ionic liquids, supercritical CO₂ · Renewable raw materials Written by Roger A. Sheldon -- without doubt one of the leaders in the field with much experience in academia and industry -- and his co-workers, the result is a unified whole, an indispensable source for every scientist looking to improve catalytic reactions, whether in the college or company lab.

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National Research Council, Division on Earth and Life Studies, Board on Chemical Sciences and Technology, Chemical Sciences Roundtable, 2001-09-15 Considerable international concerns exist about global climate change and its relationship to the growing use of fossil fuels. Carbon dioxide is released by chemical reactions that are employed to extract energy from fuels, and any regulatory policy limiting the amount of CO₂ that could be released from sequestered sources or from energy-generating reactions will require substantial involvement of the chemical sciences and technology R&D community. Much of the public debate has been focused on the question of whether global climate change is occurring and, if so, whether it is anthropogenic, but these questions were outside the scope of the workshop, which instead focused on the question of how to respond to a possible national policy of carbon management. Previous discussion of the latter topic has focused on technological, economic, and ecological aspects and on earth science challenges, but the fundamental science has received little attention. This workshop was designed to gather information that could inform the Chemical Sciences Roundtable in its discussions of possible roles that the chemical sciences community might play in identifying and addressing underlying chemical

questions.

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standards, and a Bibliography provides guidance to sources of wider ranging and more specialized information. Dr Phillip Carson is Safety Liaison and QA Manager at the Unilever Research Laboratory at Port Sunlight. He is a member of the Institution of Occupational Safety and Health, of the Institution of Chemical Engineers' Loss Prevention Panel and of the Chemical Industries Association's 'Exposure Limits Task Force' and 'Health Advisory Group'. Dr Clive Mumford is a Senior Lecturer in Chemical Engineering at the University of Aston and a consultant. He lectures on several courses of the Certificate and Diploma of the National Examining Board in Occupational Safety and Health. [Given 5 star rating] - Occupational Safety & Health, July 1994 - Loss Prevention Bulletin, April 1994 - Journal of Hazardous Materials, November 1994 - Process Safety & Environmental Prot., November 1994

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