

# smacna air duct leakage test manual pdf

**smacna air duct leakage test manual pdf** is a critical resource for HVAC professionals aiming to ensure airtight ductwork in commercial and residential buildings. This manual provides standardized procedures and guidelines for conducting air duct leakage tests, which are essential for verifying system performance, energy efficiency, and indoor air quality. Understanding the methods detailed in the SMACNA manual allows contractors and engineers to accurately measure leakage rates, identify problem areas, and comply with industry standards. The document also offers technical specifications for equipment setup, testing protocols, and acceptable leakage criteria. This article explores the contents and applications of the smacna air duct leakage test manual pdf, highlighting key testing procedures, benefits, and compliance requirements. Following the overview, a detailed table of contents is provided to guide readers through the main topics covered in this comprehensive guide.

- Overview of SMACNA Air Duct Leakage Test Manual
- Importance of Air Duct Leakage Testing
- Testing Procedures Described in the Manual
- Equipment and Tools for Leakage Testing
- Interpreting Test Results and Leakage Criteria
- Benefits of Using the SMACNA Manual

## Overview of SMACNA Air Duct Leakage Test Manual

The smacna air duct leakage test manual pdf serves as an authoritative guide developed by the Sheet Metal and Air Conditioning Contractors' National Association (SMACNA). It outlines standardized testing methods to assess the integrity of air duct systems by measuring leakage rates. The manual is designed to promote consistency and reliability in testing across various HVAC projects. It covers topics such as preparatory procedures, test setup, calibration, and reporting requirements. The document is widely recognized as an industry benchmark and is often referenced in building codes and energy efficiency programs. By following the manual's instructions, technicians can ensure that duct installations meet specified airtightness standards, reducing energy loss and improving system performance.

# Importance of Air Duct Leakage Testing

Air duct leakage testing is a crucial process in HVAC system commissioning and quality assurance. Leakage in duct systems can lead to significant energy wastage, increased operating costs, and degraded indoor air quality. The smacna air duct leakage test manual pdf emphasizes the significance of detecting and quantifying leaks to maintain optimal system functionality. Accurate leakage testing helps identify faulty joints, seams, and connections that may compromise system efficiency. Additionally, it supports compliance with environmental regulations and energy codes such as ASHRAE standards and ENERGY STAR requirements. Regular air duct testing contributes to improved occupant comfort, reduced emissions, and overall sustainability of the building's HVAC infrastructure.

## Testing Procedures Described in the Manual

The smacna air duct leakage test manual pdf details step-by-step procedures for conducting leakage tests on air duct systems. These procedures are designed to be repeatable and consistent across different project scales and duct configurations. The manual typically covers the following testing methods:

- **Pressurization Test:** Introducing positive pressure into the duct system and measuring the airflow required to maintain a set pressure, which indicates leakage volume.
- **Depressurization Test:** Creating negative pressure within the ducts to detect leaks by measuring airflow entering the system.
- **Sectional Testing:** Isolating specific sections of ductwork to pinpoint leak locations.
- **Whole-System Testing:** Evaluating the entire duct system as a single unit for overall leakage assessment.

Each test includes instructions for sealing supply and return openings, setting up test equipment, and recording data accurately. The manual also provides guidelines for environmental conditions and safety precautions during testing.

## Equipment and Tools for Leakage Testing

To execute the testing protocols prescribed in the smacna air duct leakage test manual pdf, specific equipment and tools are necessary. The manual identifies the essential instruments required for accurate and reliable measurements, including:

- **Pressure Gauges:** High-precision manometers or digital pressure sensors to monitor duct pressures.
- **Flow Measurement Devices:** Airflow meters or calibrated fans to quantify leakage airflow.
- **Sealing Materials:** Temporary sealants, tape, or plugs to isolate duct sections during tests.
- **Data Recording Tools:** Log sheets or electronic data acquisition systems for documenting test results.
- **Calibration Equipment:** Tools to ensure the accuracy of measurement devices before and after testing.

Proper use and maintenance of this equipment are crucial for obtaining valid test results. The manual also stresses the importance of operator training and adherence to manufacturer instructions for each device.

## Interpreting Test Results and Leakage Criteria

Once air duct leakage tests are performed according to the smacna air duct leakage test manual pdf, interpreting the results accurately is essential for determining system compliance and performance. The manual provides leakage rate thresholds based on duct system type, pressure class, and building requirements. Leakage is generally expressed as a percentage of the total system airflow or as a leakage rate per unit area or length of ductwork. Understanding these benchmarks allows contractors to identify whether repairs or modifications are necessary. The manual also discusses common causes of excessive leakage and recommends corrective actions such as resealing joints, replacing faulty components, or redesigning duct layouts to enhance airtightness.

## Benefits of Using the SMACNA Manual

Utilizing the smacna air duct leakage test manual pdf offers numerous advantages to HVAC professionals, building owners, and occupants. Key benefits include:

1. **Standardization:** Ensures uniform testing methods leading to consistent and comparable results across projects.
2. **Energy Efficiency:** Helps reduce energy consumption by identifying and minimizing duct leakage.
3. **Compliance:** Supports adherence to building codes, green building certifications, and energy standards.

4. **System Performance:** Enhances HVAC system reliability and indoor environmental quality.
5. **Cost Savings:** Reduces utility bills and maintenance expenses through effective leak detection and repair.
6. **Professional Credibility:** Demonstrates commitment to quality and industry best practices.

Overall, the SMACNA manual acts as an indispensable tool for ensuring that air duct systems operate efficiently and sustainably throughout their service life.

## Frequently Asked Questions

### What is the SMACNA Air Duct Leakage Test Manual PDF?

The SMACNA Air Duct Leakage Test Manual PDF is a comprehensive guide published by the Sheet Metal and Air Conditioning Contractors' National Association (SMACNA) that outlines standardized procedures for testing air duct systems for leakage to ensure system efficiency and performance.

### Where can I download the SMACNA Air Duct Leakage Test Manual PDF?

The SMACNA Air Duct Leakage Test Manual PDF can typically be purchased or accessed through the official SMACNA website or authorized distributors. Some industry professionals may share excerpts, but the official manual is usually paid content.

### Why is the SMACNA Air Duct Leakage Test Manual important for HVAC professionals?

The manual provides standardized testing methods and criteria that help HVAC professionals assess ductwork integrity, reduce energy loss, improve indoor air quality, and comply with industry regulations and building codes.

### What testing methods are covered in the SMACNA Air Duct Leakage Test Manual PDF?

The manual covers various testing methods including pressurization and depressurization techniques, equipment setup, leakage classification, and procedures to accurately measure air duct leakage rates in different duct system configurations.

## How does the SMACNA Air Duct Leakage Test Manual PDF help improve energy efficiency?

By following the manual's testing protocols, contractors can identify and seal leaks in duct systems, which reduces air loss, improves HVAC system performance, lowers energy consumption, and ultimately results in cost savings and enhanced comfort.

## Is the SMACNA Air Duct Leakage Test Manual PDF updated regularly?

SMACNA periodically reviews and updates their manuals to reflect the latest industry standards, technologies, and best practices. It is important to use the most current version of the manual to ensure compliance and accuracy in testing.

## Additional Resources

### 1. *SMACNA HVAC Air Duct Leakage Test Manual*

This manual provides comprehensive guidelines and procedures for conducting air duct leakage tests in compliance with SMACNA standards. It covers essential equipment, testing methods, and interpretation of results to ensure duct systems meet performance criteria. Ideal for HVAC professionals seeking to validate air tightness and improve energy efficiency.

### 2. *Fundamentals of Air Duct Testing and Balancing*

A detailed guide focusing on the principles and techniques involved in air duct leakage testing and airflow balancing. The book explains how to identify leaks, measure air flow, and optimize system performance. It's a valuable resource for technicians and engineers working in commercial and residential HVAC systems.

### 3. *Air Leakage Control in HVAC Systems*

This book explores strategies and materials used to minimize air leakage in HVAC ductwork. It includes practical advice on sealing methods, diagnostic tools, and maintenance practices. Readers will gain insights into improving indoor air quality and reducing energy losses through effective leakage control.

### 4. *HVAC Duct Design and Installation Guide*

Covering both design and installation aspects, this guide includes sections on duct leakage testing procedures compliant with SMACNA standards. It emphasizes best practices for fabricating, assembling, and sealing duct systems to ensure durability and efficiency. The book is suitable for contractors, designers, and inspectors.

### 5. *Energy Efficiency in Commercial HVAC Systems*

This book highlights the role of air duct leakage testing in enhancing the

overall energy efficiency of commercial HVAC installations. It provides case studies, regulatory requirements, and testing protocols that align with industry standards like SMACNA. A must-read for energy auditors and facility managers.

#### *6. Advanced Techniques for Air Duct Leakage Testing*

Focusing on innovative testing methods and technology, this book delves into advanced equipment and software used to detect and quantify duct leakage. It includes troubleshooting tips and data analysis techniques to improve accuracy and reliability. Perfect for professionals aiming to stay current with industry advancements.

#### *7. Building Air Tightness and Ventilation Performance*

This resource examines the impact of duct leakage on building air tightness and ventilation effectiveness. It discusses the relationship between leakage testing and indoor environmental quality, providing practical solutions to common challenges. Suitable for architects, engineers, and building inspectors.

#### *8. SMACNA Standards for HVAC Systems*

An authoritative reference that compiles the latest SMACNA standards related to HVAC duct construction, including leakage testing requirements. The book serves as a benchmark for quality and compliance in duct fabrication and installation. Essential for contractors and code compliance officers.

#### *9. Practical Guide to HVAC Testing and Commissioning*

This guide covers the full spectrum of HVAC testing and commissioning procedures, with in-depth coverage of air duct leakage tests as per SMACNA guidelines. It offers step-by-step instructions, checklists, and troubleshooting advice to ensure system performance meets design intent. Ideal for commissioning agents and project engineers.

## **[Smacna Air Duct Leakage Test Manual Pdf](#)**

# **SMACNA Air Duct Leakage Test Manual PDF: Your Ultimate Guide to Accurate and Efficient Ductwork Testing**

Are you tired of costly air leaks, inefficient HVAC systems, and the headaches of non-compliant ductwork? Failing to properly test your air ducts can lead to significant energy waste, compromised indoor air quality, and hefty fines. This comprehensive guide provides you with everything you need to master SMACNA duct leakage testing procedures, ensuring your projects meet the highest standards of efficiency and compliance. Say goodbye to guesswork and hello to precise, reliable ductwork testing.

This ebook, "The Definitive Guide to SMACNA Air Duct Leakage Testing," by [Your Name/Company Name], offers a step-by-step approach to achieving perfect ductwork test results. It includes:

Introduction: Understanding SMACNA Standards and the Importance of Proper Testing

Chapter 1: Preparing for the Test: Equipment Selection, Site Preparation, and Pre-test Inspection

Chapter 2: Performing the Test: Detailed Procedures for Various Ductwork Systems and Test Methods

Chapter 3: Interpreting Results: Analyzing Leakage Rates, Identifying Leaks, and Reporting Findings

Chapter 4: Troubleshooting Common Issues: Addressing Problems and Ensuring Accurate Results

Chapter 5: Documentation and Compliance: Record Keeping and Meeting Regulatory Requirements

Chapter 6: Advanced Techniques and Best Practices: Optimizing Testing for Efficiency and Accuracy

Conclusion: Maintaining a High Standard of Air Duct Integrity

Appendix: Useful Resources, Forms, and Checklists

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# The Definitive Guide to SMACNA Air Duct Leakage Testing

## **Introduction: Understanding SMACNA Standards and the Importance of Proper Testing**

The Sheet Metal and Air Conditioning Contractors' National Association (SMACNA) provides comprehensive guidelines for the design, installation, and testing of HVAC ductwork. Adhering to these standards is crucial for ensuring optimal system performance, energy efficiency, and occupant comfort. This introduction lays the foundation for understanding why proper duct leakage testing is not merely a procedural step, but a vital component of responsible HVAC system construction and maintenance.

Proper air duct leakage testing, as outlined by SMACNA, allows for the early detection and remediation of leaks. These leaks can lead to significant energy loss, resulting in increased operating costs and a larger carbon footprint. Furthermore, undetected leaks can compromise indoor air quality (IAQ) by allowing the infiltration of outdoor pollutants, allergens, and moisture. In commercial settings, non-compliance with SMACNA standards can result in substantial fines and project delays. This guide will equip you with the knowledge to conduct thorough and accurate tests, preventing such complications. We'll cover the various types of leakage tests available, and how to select the most appropriate method depending on the specific application. This includes understanding the differences between negative and positive pressure testing, as well as the use of specialized equipment like pressure gauges, fan assemblies, and data loggers.

## **Chapter 1: Preparing for the Test: Equipment Selection, Site Preparation, and Pre-test Inspection**

Effective duct leakage testing begins long before the actual test procedure. Meticulous preparation ensures accuracy and efficiency. This chapter focuses on the critical pre-test steps that form the groundwork for successful testing.

**Equipment Selection:** The choice of equipment depends on the size and type of ductwork system being tested. Essential equipment includes:

**Manometers/Pressure Gauges:** Accurate pressure measurement is fundamental. Select gauges with appropriate ranges and resolutions for the expected pressure drops. Calibration is critical – always verify gauge accuracy before the test.

**Fans and Blower Doors:** These create the necessary pressure differential for testing. Their capacity must be sufficient for the system's size and airflow.

**Duct Sealing Tape and Plugs:** These are vital for sealing access points and isolating sections for testing. Choose appropriate types to ensure airtight seals.

**Data Loggers (Optional but Recommended):** These automatically record pressure readings, simplifying data analysis and creating a permanent record.

**Leak Detectors (Optional):** Smoke generators or other leak detection devices assist in pinpointing specific leaks.

**Safety Equipment:** Personal protective equipment (PPE) such as safety glasses, gloves, and respiratory protection should always be used.

**Site Preparation:** Before commencing the test, the area around the ductwork must be thoroughly prepared. This includes:

**Access Point Identification:** All access points (e.g., registers, diffusers, access panels) must be identified and readily accessible.

**Securing Loose Fittings:** Any loose or unsealed connections need to be addressed before testing.

**Clearing Obstructions:** Remove any obstructions that could interfere with testing equipment or access to ductwork.

**Environmental Considerations:** Account for environmental factors such as temperature and humidity, which can affect test results.

**Pre-test Inspection:** A thorough pre-test inspection is essential to identify any potential problems that could compromise the test's accuracy. This includes:

**Visual Inspection:** Check for visible leaks, damaged sections, or any other abnormalities.

**Connection Integrity:** Verify that all connections are secure and properly sealed.

**Equipment Functionality:** Ensure that all testing equipment is functioning correctly and calibrated.

## **Chapter 2: Performing the Test: Detailed Procedures for Various Ductwork Systems and Test Methods**

This chapter details the actual testing procedures, covering different methods and adapting techniques to various ductwork systems.

**Negative Pressure Testing:** This involves drawing air out of the duct system, creating negative pressure within. Leaks will manifest as air entering the system.

**Positive Pressure Testing:** This involves introducing air into the duct system, building positive pressure. Leaks will manifest as air escaping the system.

**Test Method Selection:** The choice between negative and positive pressure testing depends on factors such as the type of ductwork, the location of the system, and access limitations. SMACNA guidelines offer guidance on which method is best suited to different circumstances.

**Step-by-step procedures:** This section will provide detailed, step-by-step instructions for performing both negative and positive pressure tests, including:

**Sealing Access Points:** Correctly sealing access points is crucial. Instructions will cover the proper techniques for using sealing tape and plugs.

**Pressurization:** Gradually pressurize the duct system to the target pressure, monitoring pressure readings closely.

**Pressure Stabilization:** Allow the system to stabilize before taking final pressure readings.

**Leakage Rate Calculation:** Precise calculations are paramount; formulas and examples will be provided.

**Specific system considerations:** The chapter will delve into specific considerations for different ductwork types:

**Sheet metal ductwork:** Standard procedures.

**Flexible ductwork:** Special considerations due to their nature.

**Fabric ductwork:** Specific testing methodologies.

## **Chapter 3: Interpreting Results: Analyzing Leakage Rates, Identifying Leaks, and Reporting Findings**

This chapter guides users through interpreting the results of the duct leakage test.

**Analyzing Leakage Rates:** The leakage rate, typically expressed as CFM/100 sq ft, is the primary indicator of system integrity. Understanding acceptable leakage rates based on SMACNA standards is crucial. This section clarifies how to analyze these rates and what they mean in terms of system performance.

**Identifying Leaks:** Locating leaks is the next step. Methods for leak detection, both visual and using specialized tools like smoke generators, will be explained. This involves systematic investigation of areas with high pressure differentials.

**Reporting Findings:** A comprehensive report detailing the testing procedure, results, and identified leaks is crucial. This section outlines the essential elements of a professional leakage test report.

Examples of report templates will be provided.

## **Chapter 4: Troubleshooting Common Issues: Addressing Problems and Ensuring Accurate Results**

This chapter addresses problems that can arise during the testing process.

**Common Issues:** Covers topics such as inaccurate pressure readings, unexpected pressure drops, difficulties sealing access points, and interpreting unusual leakage patterns.

**Solutions and Workarounds:** Offers practical solutions and troubleshooting strategies to overcome these problems.

## **Chapter 5: Documentation and Compliance: Record Keeping and Meeting Regulatory Requirements**

This chapter details the importance of proper documentation and compliance with relevant regulations.

**Record Keeping:** Explains the necessity of maintaining accurate and complete records of the testing procedure, results, and any corrective actions taken.

**Regulatory Compliance:** Discusses relevant building codes and regulations, emphasizing the importance of adhering to SMACNA standards.

## **Chapter 6: Advanced Techniques and Best Practices: Optimizing Testing for Efficiency and Accuracy**

This chapter delves into more advanced topics and best practices for enhancing testing efficiency and accuracy.

**Advanced Techniques:** Explores advanced testing methods and technologies, such as using specialized software for data analysis and automated leak detection systems.

**Best Practices:** Provides tips and recommendations for optimizing testing procedures to ensure accuracy, efficiency, and consistency.

# Conclusion: Maintaining a High Standard of Air Duct Integrity

This concluding chapter emphasizes the importance of ongoing maintenance and regular testing to sustain high standards of air duct integrity.

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## FAQs

1. What is SMACNA? SMACNA stands for the Sheet Metal and Air Conditioning Contractors' National Association. It's a non-profit organization that develops standards for the HVAC industry.
2. Why is air duct leakage testing important? It ensures efficient HVAC performance, reduces energy waste, improves indoor air quality, and ensures compliance with building codes.
3. What equipment is needed for a SMACNA duct leakage test? This includes pressure gauges, fans/blowers, sealing tape, plugs, and optionally, data loggers and leak detectors.
4. What are the different methods for duct leakage testing? The primary methods are negative and positive pressure testing.
5. How do I interpret the results of a duct leakage test? The results are expressed as CFM/100 sq ft. Acceptable leakage rates are defined by SMACNA standards.
6. What should I do if I find leaks during testing? Leaks should be repaired immediately using appropriate sealing materials.
7. How often should I perform duct leakage testing? Frequency depends on the application, but regular testing is recommended for optimal performance and compliance.
8. What are the penalties for non-compliance with SMACNA standards? Penalties can include fines, project delays, and potential legal action.
9. Where can I find more information on SMACNA standards? The SMACNA website is a valuable resource for standards, publications, and other information.

## Related Articles:

1. Understanding SMACNA Standards for HVAC Ductwork: A comprehensive overview of SMACNA

guidelines and their importance in HVAC design and installation.

2. Choosing the Right Duct Leakage Test Method: A detailed comparison of negative and positive pressure testing, guiding users to the optimal method for their specific application.
3. Interpreting Duct Leakage Test Results: A Practical Guide: A step-by-step guide to analyzing leakage rates, identifying leaks, and creating accurate reports.
4. Troubleshooting Common Issues in Duct Leakage Testing: Addressing frequent challenges in duct leakage testing and offering practical solutions.
5. SMACNA Duct Leakage Testing: A Case Study: A real-world example demonstrating the importance of proper testing and its impact on system performance.
6. The Importance of Accurate Duct Sealing in HVAC Systems: A discussion on the role of proper duct sealing in preventing energy loss and maintaining indoor air quality.
7. Advanced Techniques in Duct Leakage Testing: Exploration of advanced testing methods and technologies for improved accuracy and efficiency.
8. Legal and Regulatory Compliance in HVAC Ductwork: A thorough examination of relevant building codes and regulations pertaining to ductwork installation and testing.
9. Maintaining HVAC Ductwork Integrity: A Practical Guide: Practical advice on maintaining optimal ductwork condition through regular inspection, maintenance, and testing.

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D'Amelio, 2021-01-20 First published in 2006. Clear, practical and comprehensive, this mechanical estimating manual provides an indispensable resource for contractors, estimators, owners and anyone involved with estimating mechanical costs on construction projects, including a wealth of labor and price data, formulas, charts and graphs. Covering timeproven methodologies and procedures, it offers the user a full range of readytouse forms, detailed estimating guidelines, and numerous completed examples. You'll learn from leading experts how to produce complete and accurate sheet metal, piping and plumbing estimates both quickly and easily. The manual will also be of value to supervisors, mechanics, builders, general contractors, engineers and architects for use in planning and scheduling work, budget estimating, cost control, cost accounting, checking change orders and various other aspects of mechanical estimating.

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**Manual** John Gladstone, W. David Bevirt, 1996-12-22 Publisher's Note: Products purchased from Third Party sellers are not guaranteed by the publisher for quality, authenticity, or access to any online entitlements included with the product. Take Advantage of the Latest Guidance on the Hottest Area in HVAC! As health problems related to poor indoor air quality become increasingly evident, demand for better quality and efficiency in air systems is skyrocketing--making HVAC testing,

adjusting, and balancing (TAB) the fastest-growing HVAC discipline. Here is a practical, nuts-and-bolts manual devoted to this specialty, now revised and updated with new information about such vital topics as: Indoor air quality; Energy recovery systems; Fan surge; Duct leakage; System performance; Temperature control verification; And more! You'll also find new chapters on systems balancing, controls, clean rooms, sound vibration, and solutions to TAB problems, as well as a chapter with a model standard for TAB cost-estimating. Sponsored by the National Environmental Balancing Bureau, the book's clear, step-by-step explanations will help you understand and meet requirements for testing, measuring, adjusting, balancing, troubleshooting, and cost-estimating TAB function for tall buildings, restaurants, hospitals, and other institutional settings.

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**smacna air duct leakage test manual pdf: HVAC Design Manual for Hospitals and Clinics** ASHRAE (Firm), 2013 Health care HVAC systems serve facilities in which the population is uniquely vulnerable and exposed to an elevated risk of health, fire, and safety hazard. These heavily regulated, high-stakes facilities undergo continuous maintenance, verification, inspection, and recertification, typically operate 24/7, and are owner occupied for long life. The HVAC systems in health care facilities must be carefully designed to be installed, operated and maintained in coordination with specialized buildings services, including emergency and normal power, plumbing and medical gas systems, automatic transport, fire protections and a myriad of IT systems, all within a limited building envelope.

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contractors and technicians, and others. Features over 216 equations for everything from air change rates to swimming pools to steel pipes. Includes both ASME and ASHRAE code information, and follows the CSI MasterFormat TM.

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**smacna air duct leakage test manual pdf:** *Code Check Complete* Redwood Kardon, Douglas Hansen, 2012 Provides an all-in-one guide to the most commonly cited code violations encountered by building inspectors.

**smacna air duct leakage test manual pdf:** Moisture Control Guidance for Building Design, Construction and Maintenance American Society of Heating, Refrigerating and Air-Conditioning Engineers, Ashrae, United States Environmental Protection Agency, 2016-06-21 Moisture control is fundamental to the proper functioning of any building. Controlling moisture is important to protect occupants from adverse health effects and to protect the building, its mechanical systems and its contents from physical or chemical damage. Yet, moisture problems are so common in buildings, many people consider them inevitable. Excessive moisture accumulation plagues buildings throughout the United States, from tropical Hawaii to arctic Alaska and from the hot, humid Gulf Coast to the hot, dry Sonoran Desert. Between 1994 and 1998, the U.S. Environmental Protection Agency (EPA) Building Assessment Survey and Evaluation (BASE) study collected information about the indoor air quality of 100 randomly selected public and private office buildings in the 10 U.S. climatic regions.

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